

Durethan[®] DPAKV50H2.0EF

PA66–GF50

50% Glass Reinforced, Injection Molding, Heat Stabilized, Improved flow

PROPERTIES	TYPICAL DATA	UNIT	TEST METHOD
RHEOLOGICAL PROPERTIES			
	DRY / COND		
Molding shrinkage (parallel)	0.4 / *	%	ISO 294–4
Molding shrinkage (normal)	0.75 / *	%	ISO 294–4
MECHANICAL PROPERTIES			
	DRY / COND		
Tensile modulus	15200 / 10000	MPa	ISO 527–1/–2
Stress at break	195 / 135	MPa	ISO 527–1/–2
Strain at break	2.5 / 4	%	ISO 527–1/–2
Flexural modulus	14000 / 9500	MPa	ISO 178
Flexural strength	305 / 200	MPa	ISO 178
Charpy impact strength (+23°C)	80 / 80	kJ/m ²	ISO 179/1eU
Charpy impact strength (–30°C)	75 / 65	kJ/m ²	ISO 179/1eU
Charpy notched impact strength (+23°C)	15 / 20	kJ/m ²	ISO 179/1eA
Charpy notched impact strength (–30°C)	13 / 13	kJ/m ²	ISO 179/1eA
Izod notched impact strength (+23°C)	15 / 20	kJ/m ²	ISO 180/1A
THERMAL PROPERTIES			
	DRY / COND		
Melting temperature (10°C/min)	261 / *	°C	ISO 11357–1/–3
Temp. of deflection under load (1.80 MPa)	245 / *	°C	ISO 75–1/–2
Temp. of deflection under load (0.45 MPa)	250 / *	°C	ISO 75–1/–2
Coeff. of linear therm. expansion (parallel)	0.15 / *	E–4/°C	ISO 11359–1/–2
Coeff. of linear therm. expansion (normal)	0.85 / *	E–4/°C	ISO 11359–1/–2
OTHER PROPERTIES			
	DRY / COND		

Property Data

Durethan[®] DPAKV50H2.0EF

<i>PROPERTIES</i>	<i>TYPICAL DATA</i>	<i>UNIT</i>	<i>TEST METHOD</i>
Water absorption	4.7 / *	%	Sim. to ISO 62
Humidity absorption	1.3 / *	%	Sim. to ISO 62
Density	1540 / –	kg/m ³	ISO 1183

<i>PROCESSING RECOMMENDATIONS</i>	<i>VALUE</i>		
Drying temperature dry air dryer	80	°C	
Drying time dry air dryer	2–6	h	
Residual moisture content	0.03–0.12	%	acc. to Karl Fischer
Melt temperature (Tmin – Tmax)	280–300	°C	
Mold temperature	80–120	°C	